



CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

Miracle International Technology Company Limited
214 Bangwaek Rd., Bangphai, Bangkae
Bangkok, 10160 Thailand

Fulfills the requirements of

ISO/IEC 17025:2017

In the field of

CALIBRATION

This certificate is valid only when accompanied by a current scope of accreditation document.
The current scope of accreditation can be verified at www.anab.org.

Jason Stine, Vice President

Expiry Date: 06 September 2025

Certificate Number: AC-3237



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

Miracle International Technology Company Limited

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CALIBRATION

Valid to: September 6, 2025

Certificate Number: AC-3237

Acoustics and Vibration

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Vibration Meters			
Acceleration @1 60 Hz	Up to 1 0 m/s ² (>1 0 to 20) m/s ² (>20 to 30) m/s ²	0.36 m/s ² 0.7 m/s ² 1 m/s ²	Comparison Technique by Vibration Calibrator 91 00D
Velocity @1 60 Hz	Up to 1 0 mm/s (>1 0 to 20) mm/s (>20 to 30) mm/s	0.36 mm/s 0.7 mm/s 1 mm/s	
Displacement @1 60 Hz	Up to 5 μm (>5 to 1 0) μm (>1 0 to 30) μm	0.6 μm 0.67 μm 1 .2 μm	

Chemical Quantities

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Conductivity	1 47 μS/cm 1 41 3 μS/cm 1 2 880 μS/cm	0.91 μS/cm 8.3 μS/cm 0.08 mS/cm	Comparison with Standard Solutions
¹ pH meter	4.01 pH 7.01 pH 1 0.01 pH	0.007 2 pH 0.007 2 pH 0.006 1 pH	Comparison with Standard Solutions
¹ Gas Dividers	Oxygen in Nitrogen 1 8 cmol/mol	0.1 9 cmol/mol	Standard Gas

Chemical Quantities

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Water Activity	(0 to 1) Aw	0.001 4 Aw	Standard NaCl Solution
Hydrometer	(0.625 to 2.0000) g/cm ³	0.000 3 g/cm ³	Standard Electronic Balance

Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ pH meter Electrical Simulation	41 4.1 2 mV 1 77.48 mV 0 mV -1 77.48 mV -41 4.1 2 mV	0.06 mV 0.06 mV 0.06 mV 0.06 mV 0.06 mV	Direct Measurement using Voltage Calibrator
¹ Thermocouple-Temperature Calibrator Measure	Type J (-21 0 to 1 200) °C Type K (-200 to 1 372) °C Type T (-200 to 1 300) °C Type E (-250 to 1 000) °C Type N (-200 to 1 300) °C Type R, S (0 to 1 767) °C Type B (600 to 1 820) °C	0.4 °C 0.4 °C 0.4 °C 0.4 °C 0.4 °C 0.4 °C 0.73 °C 0.73 °C	Direct Measurement with Multi-Product Calibrators Direct Measurement with 8 1/2 Digital Multi-meter
¹ RTD Temperature Calibrator Measure	Pt 395, Pt385 (-1 90 to 600) °C	0.1 7 °C	Direct Measurement with Multi-Product Calibrators Direct Measurement with 8 1/2 Digital Multi-meter
¹ Temperature Indicator/ Controller/Transmitter RTD Thermocouple Control Valve (0 to 1 00) %	(-50 to 800) °C (-50 to 1 400) °C Up to 20 mA Up to 1 0 V	0.1 2 °C 0.44 °C 0.005 mA + 0.5 % of reading 0.005 V +0.5 % of reading	Simulate by High Performance Multi-Product Calibrators



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Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Source-DC Voltage	(0 to 330) mV (0.33 to 3.3) V (3.3 to 33) V (33 to 330) V (330 to 1 000) V	1.6 μ V/V + 1.9 μ V 8.7 μ V/V + 7.9 μ V 9.4 μ V/V + 78 μ V 1.5 μ V/V + 78 mV 1.5 μ V/V + 1.5 mV	High Performance Multi-Product Calibrators
¹ Source-AC Voltage @ (45 Hz to 1 kHz)	(1.0 to 33) mV (33 to 330) mV (0.33 to 3.3) V (3.3 to 33) V (33 to 330) V (330 to 1 000) V	0.12 mV/V + 4.8 μ V 0.12 mV/V + 1.6 μ V 0.12 mV/V + 0.12 mV 0.12 mV/V + 0.9 mV 0.15 mV/V + 7.8 mV 0.24 mV/V + 1.2 mV	High Performance Multi-Product Calibrators
¹ Source-DC Current	(0 to 330) μ A (0.33 to 3.3) mA (3.3 to 33) mA (33 to 330) mA (330 to 1.1) A (1.1 to 3) A (3 to 11) A (11 to 20) A	0.12 mA/A + 18 nA 78 μ A/A + 40 nA 78 μ A/A + 0.21 μ A 78 μ A/A + 2.1 μ A 0.16 mA/A + 32 μ A 0.30 mA/A + 37 μ A 0.39 mA/A + 0.41 mA 0.78 mA/A + 0.6 mA	High Performance Multi-Product Calibrators
¹ Source-AC current @ (45 Hz to 1 kHz)	(29 to 330) μ A (0.33 to 3.3) mA (3.3 to 33) mA (33 to 333) mA (0.33 to 1.1) A (1.1 to 3) A (3 to 11) A (11 to 20) A	0.97 mA/A + 80 nA 0.78 mA/A + 0.13 μ A 0.32 mA/A + 1.6 μ A 0.32 mA/A + 1.6 μ A 0.39 mA/A + 97 μ A 0.47 mA/A + 97 μ A 0.47 mA/A + 1.6 mA 1.2 mA/A + 4.1 mA	High Performance Multi-Product Calibrators
¹ Source-DC Resistance	(0 to 11) Ω (11 to 33) Ω (33 to 110) Ω (110 to 330) Ω 330 Ω to 1.1 k Ω (1.1 to 3.3) k Ω (3.3 to 11) k Ω (11 to 33) k Ω (33 to 110) k Ω (110 to 330) k Ω 330 k Ω to 1.1 M Ω (1.1 to 3.3) M Ω (3.3 to 11) M Ω (11 to 33) M Ω	32 $\mu\Omega/\Omega$ + 0.8 m Ω 24 $\mu\Omega/\Omega$ + 1.3 m Ω 22 $\mu\Omega/\Omega$ + 1.4 m Ω 22 $\mu\Omega/\Omega$ + 1.8 m Ω 22 $\mu\Omega/\Omega$ + 6 m Ω 22 $\mu\Omega/\Omega$ + 1.8 m Ω 22 $\mu\Omega/\Omega$ + 60 m Ω 22 $\mu\Omega/\Omega$ + 0.19 Ω 25 $\mu\Omega/\Omega$ + 0.63 Ω 25 $\mu\Omega/\Omega$ + 1.9 Ω 25 $\mu\Omega/\Omega$ + 6.2 Ω 47 $\mu\Omega/\Omega$ + 27 Ω 0.1 m Ω/Ω + 71 Ω 0.2 m Ω/Ω + 3 k Ω	High Performance Multi-Product Calibrators



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Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Source-DC Resistance	(33 to 1 1 0) MΩ (1 1 0 to 330) MΩ (330 to 1 1 00) MΩ	0.39 mΩ/Ω + 3 kΩ 2.4 mΩ/Ω + 80 kΩ 1 2 mΩ/Ω + 0.4 MΩ	High Performance Multi-Product Calibrators
¹ Source-Capacitance	(0.1 9 to 0.4) nF 1 0 Hz to 1 0 kHz (0.4 to 1 .1) nF 1 0 Hz to 1 0 kHz (1 .1 to 3.3) nF 1 0 Hz to 3 kHz (3.3 to 1 1) nF 1 0 Hz to 1 kHz (1 1 to 33) nF 1 0 Hz to 1 kHz (33 to 1 1 0) nF 1 0 Hz to 1 kHz (1 1 0 to 330) nF 1 0 Hz to 1 kHz (0.33 to 1 .1) μF (1 0 to 600) Hz (1 .1 to 3.3) μF (1 0 to 300) Hz (3.3 to 1 1) μF (1 0 to 1 50) Hz (1 1 to 33) μF (1 0 to 1 20) Hz (33 to 1 1 0) μF (1 0 to 80) Hz (1 1 0 to 330) μF Up to 50 Hz (0.330 to 1 .1) mF Up to 20 Hz (1 .1 to 3.3) mF Up to 6 Hz (3.3 to 1 1) mF Up to 2 Hz (1 1 to 33) mF Up to 0.6 Hz (33 to 1 1 0) mF Up to 0.2 Hz	0.39 % of reading + 8 pF 0.39 % of reading + 1 1 pF 0.39 % of reading + 8 pF 0.2 % of reading + 1 2 pF 0.2 % of reading + 83 pF 0.2 % of reading + 0.1 2 nF 0.2 % of reading + 0.66 nF 0.2 % of reading + 1 .1 nF 0.2 % of reading + 6.6 nF 0.2 % of reading + 1 1 nF 0.32 % of reading + 26nF 0.35 % of reading + 80 nF 0.35 % of reading + 0.63 μF 0.35 % of reading +0.97 μF 0.35 % of reading + 2.4 μF 0.35 % of reading + 7.8 μF 0.59 % of reading + 24 μF 0.86 % of reading + 78 μF	High Performance Multi-Product Calibrators



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Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Source-DC Current Clamp Meter(All type of clamps)	(0 to 3.3) mA (3.3 to 33) mA (33 to 330) mA 330 mA to 1.1 A (1.1 to 3) A (3 to 11) A (11 to 20) A	79 μA/A + 1.4 μA 79 μA/A + 1.4 μA 78 μA/A + 0.13 mA 0.16 mA/A + 1.4 mA 0.4 mA/A + 1.4 mA 0.4 mA/A + 1.4 mA 3 mA/A + 1.4 mA	High Performance Multi-Product Calibrators
¹ Source-DC Current Clamp Meter(Other type of clamps)	(10 to 16.5) A (16.5 to 150) A (150 to 1000) A	5.8 mA/A + 28 mA 5.8 mA/A + 0.23A 5.8 mA/A + 1.7 A	High Performance Multi-Product Calibrators and 50 Turn Coil
¹ Source-DC Current Clamp Meter(Toroidal-type clamps)	(10 to 16.5) A (16.5 to 150) A (150 to 1000) A	2.9 mA/A + 1.5 mA 2.9 mA/A + 0.17 A 3 mA/A + 1.6 A	High Performance Multi-Product Calibrators and 50 Turn Coil
¹ Source-AC Current Clamp Meter(Toroidal-type clamps)	(45 Hz to 65 Hz) (10 to 16.5) A (16.5 to 150) A (150 to 1000) A	3.3 mA/A + 0.06 A 3.3 mA/A + 0.07 A 3.4 mA/A + 0.8 A	High Performance Multi-Product Calibrators and 50 Turn Coil
¹ Source-AC Current Clamp Meter(Other type of clamps)	(45 Hz to 65 Hz) (10 to 16.5) A (16.5 to 150) A (150 to 1000) A	6.6 mA/A + 0.09 A 6.6 mA/A + 0.3 A 6.6 mA/A + 1.3 A	High Performance Multi-Product Calibrators and 50 Turn Coil
¹ Source -AC Current Clamp Meter(Toroidal-type clamps)	(65 Hz to 440 Hz) (10 to 16.5) A (16.5 to 150) A (150 to 1000) A	9.3 mA/A + 77 mA 9.5 mA/A + 83 mA 1.2 mA/A + 0.8 A	High Performance Multi-Product Calibrators and 50 Turn Coil
¹ Source -AC Current Clamp Meter(Other type of clamps)	(65 Hz to 440 Hz) (10 to 16.5) A (16.5 to 150) A (150 to 1000) A	1.2 mA/A + 84 mA 1.2 mA/A + 0.3 A 1.4 mA/A + 1.3 A	High Performance Multi-Product Calibrators and 50 Turn Coil
¹ Source-AC Power Measuring Instrument Single Phase (45 Hz to 65 Hz) (330 mV to 1020 V) PF = 1	(0.0011 to 9.18) W (3.3 to 8.999) mA (0.003 to 33.6) W (9 to 32.999) mA (0.011 to 91.7) W (33 to 89.99) mA (0.03 to 336.5) W (90 to 329.99) mA (0.11 to 917.8) W (0.33 to 0.8999) A	0.14 % of reading + 1.9 mW 0.09 % of reading + 1.9 mW 0.14 % of reading + 1.9 mW 0.09 % of reading + 0.19 W 0.13 % of reading + 0.19 W	High Performance Multi-Product Calibrators



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Electrical – DC/Low Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Source-AC Power Measuring Instrument Single Phase (45 Hz to 65 Hz) (330 mV to 1 020 V) PF = 1	(0.3 to 2 243.8) W (0.9 to 2.1 99 9) A (0.8 to 4 589.8) W (2.2 to 4.499 9) A (1 .5 to 20 91 0) W (4.5 to 20.5) A	0.1 % of reading + 1 .6 W 0.1 4 % of reading + 1 .9 W 0.1 2 % of reading + 1 .9 W	High Performance Multi-Product Calibrators
Generating Instrument ¹ Measure-DC Voltage	(0 to 200) mV 200 mV to 2 V (2 to 20) V (20 to 200) V (200 to 1 000) V	3.5 μ V/V + 0.75 mV 21 μ V/V + 0.1 2 mV 0.2 mV/V + 0.1 4 mV 3.9 mV/V + 0.69 mV 20 mV/V + 3.1 mV	Direct Measurement with 8 1/2 Digital Multimeter
Generating Instrument ¹ Measure-AC Voltage @ (50 to 1 00) Hz	(0 to 0.2) V (>0.2 to 2) V (>2 to 20) V (>20 to 200) V (>200 to 750) V	0.041 % of reading + 68 μ V 0.029 % of reading + 0.36 mV 0.041 % of reading + 6.8 mV 0.035 % of reading + 68 mV 0.058 % of reading + 0.1 5 V	Direct Measurement with 8 1/2 Digital Multimeter
Generating Instrument ¹ Measure-DC Current	Up to 0.21 mA (>0.21 to 2.1) mA (>2.1 to 21) mA >21 mA to 0.21 A (>0.21 to 2.1) A	1 .8 μ A 3.2 μ A 1 8 μ A 0.1 8 mA 1 .8 mA	Direct Measurement with 8 1/2 Digital Multimeter
Generating Instrument ¹ Measure-AC Current @50 Hz to 1 00 Hz	(0 to 200) μ A >200 μ A to 2 mA (>2 mA to 20) mA (>20 mA to 200) mA >200 mA to 2 A	1 2 μ A/A +0.005 8 μ A 1 5 μ A/A +0.079 μ A 35 μ A/A +47 μ A 0.35 mA/A +46 μ A 4.7 mA/A +58 μ A	Direct Measurement with 8 1/2 Digital Multimeter
Generating Instrument ¹ Measure-Resistance	Up to 1 0 Ω (1 0 to 1 00) Ω 1 00 Ω to 1 k Ω (1 to 1 0) k Ω (1 0 to 1 00) k Ω 1 00 k Ω to 1 M Ω (1 to 1 0) M Ω (1 0 to 1 00) M Ω 1 00 M Ω to 1 G Ω	1 .2 m Ω 1 1 m Ω 45 m Ω 0.43 Ω 1 5 Ω 0.31 k Ω 1 1 k Ω 0.23 M Ω 8.3 M Ω	Direct Measurement with 8 1/2 Digital Multimeter



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Length – Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Vernier, Dial, Digital Caliper External Measurement	(0 to 300) mm	1 0 μm	Comparison Technique by Standard Gauge Block & Caliper Checker
¹ Micrometer for External Measurement	(0 to 25) mm (> 25 to 50) mm (> 50 to 75) mm (> 75 to 1 00) mm	0.9 μm 1 .3 μm 1 .5 μm 1 .8 μm	Comparison Technique by Standard Gauge Block
¹ Thickness Gauge / Ultrasonic Thickness Gauge	(0 to 1 00) mm	5.3 μm	Comparison Technique by Standard Gauge Block
¹ Level Gauge / Level Transmitter	(0 to 30) m	0.002 3 m	Comparison Technique by Standard Sounding Tape
¹ Metal Detector	(0.25 to 4.5) mm (>4.5 to 8) mm	0.008 2 mm 0.009 6 mm	Standard Metal Ball
¹ Laser Distance Meter	Up to 30 m	4.2 mm	Comparison Technique by Standard Sounding Tape
¹ Orifice Plate	Up to 300 mm	0.024 mm	Direct Measurement by Standard Digital Caliper
¹ Height Gauge	Up to 300 mm	7.7 μm	Standard Gauge Block & Caliper Checker
¹ Steel Ball	Up to 25 mm	1 .7 μm	Standard Micrometer

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Liquid Flow meter (Indicator, Electrical Output) Volumetric Flow Volumetric Flow rate Mass Flow Mass Flow rate	Up to 4 500 l Up to 350 000 l/h Up to 4 500 kg Up to 350 000 kg/h	0.0005 l + 0.05 % of reading 0.000 25 l/h + 0.05 % of reading 0.000 2 kg + 0.02 % of reading 0.000 1 kg/h + 0.02 % of reading	ISO 41 85 & in-house Weighing Method
Liquid Flow Meter (Indicator, Electrical Output) ¹ Volumetric Flow Rate ¹ Volumetric Flow ¹ Mass Flow Rate ¹ Mass Flow	Up to 350 000 l/h Up to 60 000 l Up to 350 000 kg/h Up to 60 000 kg	0.000 5 l/h + 0.1 % of reading 0.001 l + 0.1 % of reading 0.000 5 kg/h + 0.1 % of reading 0.001 kg + 0.1 % of reading	Master Meter Flow meter



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Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Liquid Flow Meter (Indicator, Electrical Output) ¹ Mass & Volumetric Flow	Up to 10 m/s	0.00034 m/s + 0.17 % of reading	Standard Ultrasonic Flow Meter
Gas Flow Meter (Indicator, Electrical Output) Volumetric Flow Rate	Up to 2 l/min 2 l/min to 280 l/min 280 L/min to 1667 l/min	0.00043 l/min + 0.43 % of reading 0.24 % of reading 0.36 % of reading	Bell Prover Tank, Stopwatch
Gas Flow Meter (Indicator, Electrical Output) Volumetric Flow Rate	(50 to 200) ml/min	0.25 % of reading	Piston Prover, Stopwatch
Gas Flow Meter (Indicator, Electrical Output) Volumetric Flow Rate	(2 to 20) ml/min (20 to 50) ml/min (50 to 100) ml/min (100 to 150) ml/min (150 to 200) ml/min (0.20 to 0.5) l/min (0.50 to 2) l/min (2 to 4) l/min (4 to 20) l/min (20 to 50) l/min (50 to 100) l/min	0.69 % of reading 1.2 % of reading 1.2 % of reading 0.66 % of reading 0.66 % of reading 0.96 % of reading 0.47 % of reading 0.52 % of reading 0.41 % of reading 0.43 % of reading 0.38 % of reading	Mass Flow Calibrator
Gas Flow Meter (Indicator, Electrical Output) Volumetric Flow Rate	(50 to 280) l/min (2 to 10) l/min (10 to 40) l/min (40 to 160) l/min (160 to 450) l/min	0.32 % of reading 0.45 % of reading 0.31 % of reading 0.33 % of reading 0.52 % of reading	Laminar Flow meter Nozzle Flow Calibrator
Air Velocity Meter, Anemometer (Indicator, Electrical Output) Air Velocity Meter	Up to 5 m/s (> 5 to 10) m/s (> 10 to 15) m/s (> 15 to 20) m/s (> 20 to 30) m/s (> 30 to 40) m/s	0.07 m/s 0.068 m/s 0.13 m/s 0.14 m/s 0.18 m/s 0.26 m/s	Comparison Technique by Standard Anemometer in wind tunnel
Air Velocity Meter, Anemometer (Indicator, Electrical Output) ¹ Gas / Air Flow Meter (Digital, Electrical Output)	(1 to 25000) Nm ³ /h (1 to 30000) kg/h	1 % of reading 1 % of reading	Comparison Technique by Thermal Mass Flow Meter; Nm ³ /h stands for Normal Cubic Meter per Hour.

Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Pressure Measuring Instruments (Digital, Analog, Electrical Output)	(-1 00 to 0) kPa (>0 to 1 00) kPa (>0 to 400) kPa (> 0 to 2 000) kPa (> 2000 to 7 000) kPa (> 7000 to 70 000) kPa	0.01 9 kPa 0.01 4 kPa 0.096 kPa 0.58 kPa 4 kPa 40 kPa	Comparison Technique with Reference Pressure Calibrator
¹ Absolute Pressure	(0 to 7 000) mbar (0 to 700) kPa	1 .1 mbar (0.1 1 kPa)	Comparison Technique with Reference Pressure Calibrator
Barometer (Analog, Digital, Transmitter)	(740 to 1 1 50) mbar (74.5 to 1 1 5) kPa	0.36 mbar 0.036 kPa	Comparison Technique with Barometric Pressure Indicator
Pressure Calibrator	(0 to 2 000) kPa (2 000 to 7 000) kPa	1 .2x1 0 ⁻⁴ P not less than 25 Pa 1 .2x1 0 ⁻⁴ P not less than 82 Pa	Standard Deadweight Tester
Manometer	(>0 to 0.25) kPa (>0 to 2.5) kPa (>0 to 300) kPa (>0 to 700) kPa	0.0036 kPa 0.02 kPa 0.05 kPa 0.096 kPa	Comparison Technique with Pressure Calibrator
¹ Pressure Switch & Safety Valve	(> 0 2000) kPa (> 2 000 to 7 000) kPa (> 7 000 to 70 000) kPa	0.58 kPa 4 kPa 2 kPa	Comparison Technique with Pressure Calibrator
¹ Electronic Balance	(1 to 500) mg > 500 mg to 1 g (> 1 to 50) g (> 50 to 1 00) g (> 1 00 to 200) g (> 200 to 300) g (> 300 to 500) g (> 500 to 600) g (> 600 to 1 000) g (> 1 to 2) kg (> 2 to 5) kg (> 5 to 1 0) kg (> 1 0 to 30) kg (> 30 to 60) kg (> 60 to 300) kg (> 300 to 500) kg (> 500 to 600) kg (>600 to 2 500) kg (> 2 500 to 4500) kg	30µg 37 µg 0.1 2 mg 0.23 mg 0.28 mg 0.42 mg 1 .2 mg 1 .5 mg 3 mg 9.6 mg 1 5 mg 86 mg 0.1 2 g 0.84 g 1 1 g 21 g 44 g 0.1 8 kg 0.43 kg	Comparison with Standard Weight Set



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Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Mechanical Balance	1 mg to 1 60 g (> 1 60 to 300 g > 300 g to 1 0 kg (> 1 0 to 80) kg (> 80 to 300) kg (> 300 to 600) kg (>600 to 2500) kg (>2 500 to 4500) kg	0.3 mg 0.48 mg 26 mg 8.2 g 42g 84 g 0.29 kg 0.31 kg	Comparison with Standard Weight Set
¹ Silo Scale	(0 to 1 0) kg (> 1 0 to 80) kg (> 80 to 300) kg (>300 to 500) kg (>500 to 1 000) kg (>1 000 to 4 500) kg	0.000 62 kg 0.004 8 kg 0.01 8 kg 0.03 kg 0.1 6 kg 0.31 kg	Comparison with Standard Weight Set
¹ Force Gauge / Push-pull Gauge	(0 to 500) N	0.07 N	Standard Weight
¹ Moisture Balance Balance Scale	(0 to 500) g	1.2 mg	Direct Comparison with Standard Weight
¹ Moisture Balance Moisture Content (MC)	(0 to 1 00) %MC	0.2 %MC	Direct Measurement by Divided Weight
Conventional mass Class M1	1 0 mg 20 mg 50 mg 1 00 mg 200 mg 500 mg 1 g 2 g 5 g 1 0 g 20 g 50 g 1 00 g 200 g 500 g 1 kg 2 kg 5 kg 1 0 kg 20 kg	29 µg 33 µg 43 µg 52 µg 62 µg 82 µg 0.1 1 mg 0.1 3 mg 0.1 7 mg 0.21 mg 0.26 mg 0.31 mg 0.52 mg 1.1 mg 2.6 mg 9.7 mg 1 4 mg 68 mg 81 mg 0.1 2 g	Direct Comparison with Standard weight



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Mass and Mass Related

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Conventional mass Class F1	1 mg	6 µg	Direct Comparison with Standard weight
	2 mg	6 µg	
	5 mg	6 µg	
	10 mg	8 µg	
	20 mg	10 µg	
	50 mg	12 µg	
	100 mg	16 µg	
	200 mg	20 µg	
	500 mg	25 µg	
	1 g	30 µg	
	2 g	41 µg	
	5 g	51 µg	
	10 g	62 µg	
	20 g	84 µg	
50 g	0.12 mg		
Conventional mass Class F1	100 g	0.2 mg	Direct Comparison with Standard weight
	200 g	0.38 mg	
	500 g	0.63 mg	
	1 kg	1.3 mg	
	2 kg	2.6 mg	
5 kg	6.3 mg		

Thermodynamic

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Moisture Balance Temperature	(50 to 200) °C	0.21 °C	Comparison Technique by Standard Thermometer
¹ Resistance Thermometer (With Indicator, Electrical Output)	(-80 to -38) °C	0.03°C	Standard Thermometer, Calibration Bath, Dry Block
	(> -38 to 200) °C	0.015°C	
	(> 200 to 600) °C	0.036°C	

Thermodynamic

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Thermocouple (With Indicator, Electrical Output)	Type K, E, J, T, N		Standard Thermometer, Calibration Bath, Dry Block
	(-80 to -40) °C	0.34 °C	
	(> -40 to 50) °C	0.27 °C	
	(> 50 to 1 00) °C	0.4 °C	
	(> 1 00 to 1 25) °C	0.48 °C	
	(> 1 25 to 1 50) °C	0.56 °C	
	(> 1 50 to 1 75) °C	0.64 °C	
	(> 1 75 to 200) °C	0.73 °C	
	(> 200 to 300) °C	1.1 °C	
	(> 300 to 400) °C	1.4 °C	
	(> 400 to 450) °C	1.6 °C	
	(> 450 to 500) °C	1.8 °C	
	(> 500 to 550) °C	2 °C	
	(> 550 to 600) °C	2.1 °C	
	(> 600 to 650) °C	2.3 °C	
(> 650 to 700) °C	2.7 °C		
(> 700 to 800) °C	3 °C		
(> 800 to 900) °C	3.4 °C		
(> 900 to 1 000) °C	3.7 °C		
(> 1 000 to 1 200) °C	4.4 °C		
Type R, S	(0 to 200) °C	0.2 °C	
	(> 200 to 400) °C	0.29 °C	
	(> 400 to 650) °C	0.42 °C	
	(> 650 to 1 200) °C	0.72 °C	
¹ Dial Thermometer	(-40 to 0) °C	0.09 °C	Standard Thermometer, Calibration Bath, Dry Block
	(0 to 400) °C	0.1 5 °C	
¹ Liquid in Glass Thermometer	(-40 to 0) °C	0.041 °C	Standard Thermometer, Calibration Bath
	(>0 to 200) °C	0.076 °C	
¹ Mercury in Glass for retort and Pipe	(-38 to 200)°C	0.2 °C	Standard Thermometer, Calibration Bath
¹ Temperature Enclosure	(-50 to 200) °C	0.1 1 °C	Data Logger & Data Acquisition 34970A with PRT Sensor & TC sensor
	(>200 to 500) °C	1.6 °C	
¹ Autoclave	(1 05 to 1 25) °C	0.1 1 °C	
¹ Liquid Bath	(-40 to 200) °C	0.1 1 °C	



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Thermodynamic

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Furnace	(200 to 400) °C (> 400 to 600) °C (> 600 to 1 200) °C	1 .7 °C 2.9 °C 5 °C	Comparison with IPRT & Standard Thermocouple
¹ Salt Spray Tester	(-30 to 70) °C	0.37 °C	Comparison with IPRT & Standard Thermocouple
Dry Block	(-80 to 420) °C (420 to 1 200) °C	0.1 8 °C 1 .7 °C	Comparison with IPRT & Standard Thermocouple
¹ Humidity Chamber	(-5 to 60) °C (1 1 .3 to 90) %RH	0.1 7°C 1 .5 %RH	Data Acquisition 34970A with PRT sensor & Humidity sensor
Dew Point (dp) Sensor / Transmitter	(-85 to 50) °C	0.1 °C	Comparison Technique by Standard PRT & Standard dew point
Thermo-Hygrometer (Indicator, Data logger, Transmitter)	(-25 to 60) °C (1 1 .3 to 50) %RH (>50 to 90) %RH	0.1 9°C 1 .8 %RH 2.1 %RH	Standard Thermometer, Chill Miller, Temperature & Humidity Chamber
Thermo-Hygro Graph	(-25 to 60) °C (1 1 .3 to 90) %RH	0.3 °C 2.1 %RH	Standard Thermometer, Chill Miller, Temperature & Humidity Chamber
Liquid in Glass thermometer (Air Type)	(-25 to 60) °C	0.37 °C	Comparison Technique by Standard PRT
¹ Infrared Thermometer	(-40 to 50) °C (50 to 1 00) °C (1 00 to 1 50) °C (1 50 to 200) °C (200 to 300) °C (300 to 400) °C (400 to 500) °C (500 to 700) °C (700 to 900) °C (900 to 1 200) °C	0.42 °C 0.85 °C 1 .3 °C 2.1 °C 2.5 °C 3.7 °C 4.8 °C 5.8 C 6.8 °C 7.8 °C	Standard Thermometer, Calibration Bath, Dry Block, Standard Black body $\epsilon = 0.95, \lambda = (8 \text{ to } 14) \mu\text{m}$



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Time and Frequency

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
¹ Source-Frequency @ 3 V to 10 V	(0.01 to 120) Hz (120 to 1200) Hz (1.2 to 12) kHz (12 to 120) kHz (120 to 1200) kHz (1.200 to 2.000) MHz	2 μHz/Hz + 58 μHz 2 μHz/Hz + 0.77 mHz 2 μHz/Hz + 7.7 mHz 2 μHz/Hz + 77 mHz 2 μHz/Hz + 0.77 Hz 2 μHz/Hz + 0.77 Hz	High Performance Multi-Product Calibrators
¹ Tachometer Photo Type	(6.000 to 99.999) rpm (100.00 to 999.99) rpm (1000.0 to 9999.9) rpm (10000 to 99999) rpm	2.1 μrpm/rpm + 0.0012 rpm 2 μrpm/rpm + 0.012 rpm 2.8 μrpm/rpm + 0.2 rpm 2.4 μrpm/rpm + 1.3 rpm	Frequency Generator
¹ Tachometer Contact Type	(0.500 to 99.999) rpm (100.00 to 999.99) rpm (1000.0 to 9999.9) rpm (10000 to 19999) rpm	0.17 μrpm/rpm + 0.0012 rpm 0.17 μrpm/rpm + 0.012 rpm 0.17 μrpm/rpm + 0.58 rpm 0.17 μrpm/rpm + 1.2 rpm	Frequency Generator
¹ Centrifuge	(300 to 1000) rpm (1000 to 5000) rpm (5000 to 10000) rpm (10000 to 14000) rpm	0.18 rpm 0.6 rpm 1.7 rpm 2 rpm	Standard Handheld Tachometer
¹ Frequency Accuracy (Stop watch)	2 Hz to 120 MHz	2.8 μHz/Hz	Programmable Timer / Counter
¹ Timer	(1 to 43200) s	0.011 s	Standard Stopwatch

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ($k=2$), corresponding to a confidence level of approximately 95%.

Notes:

1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope
2. This scope is formatted as part of a single document including Certificate of Accreditation No. AC-3237.

Jason Stine, Vice President